Cobolt

Owners Manual

Model 04-01

April rev 1.51

Cobolt Twist™
CW 457 nm DPSSL

Cobolt Blues™
CW 473 nm DPSSL

Cobolt Calypso™
CW 491nm DPSSL

Cobolt Fandango™
CW 514.4 nm DPSSL

Cobolt Samba™
CW 532 nm DPSSL

Cobolt Jive™
CW 561 nm DPSSL

Cobolt Mambo™
CW 594 nm DPSSL

Cobolt Dual Calypso™
CW 491 + 532 nm DPSSL

Cobolt Rumba™
CW 1064 nm DPSSL

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1. Introduction 5
2. Safety 6
2.1. General 6
2.2. Safety Features 7
2.3. Warning labels and Identification 8
3. Laser System Description 9
3.1. Model Number 9
3.2. Laser Head 10
3.2.1. Versions 10
3.3. Controller 10
3.3.1. Controller Configuration 11
3.4. Cable 11
3.5. Power supply requirements 11
3.6. Thermal Management 12
4. System Description 13
4.1. Specifications 13
4.1.1. Optical 13
4.1.2. Operational and environmental requirements 14
4.1.3. Electrical interfaces 14
4.1.4. Mechanical Interfaces 15
4.2. Mechanical outlines 15
4.3. Connector drawings & pin assignment 17
4.3.1. Analog connector & interlock connector 17
4.3.2. Power connector 17
4.3.3. Data connector 17
4.4. Interlock 18
4.5. Direct On/Off 18
5. Operation instructions 19
5.1. Installation start-up operation 19
5.2. Closedown operation 19
6. Operation via data port 20
6.1. Baud rates and serial port settings 20
6.2. Handshaking 20
6.3. Control commands 20
7. Cobolt Monitor software 22
7.1. Installation 22
7.2. Software instructions 22
8. Fiber pigtailed Option: Cobolt 04-03 24
9. Troubleshooting 24
10. Warranty and maintenance 25
11. Service 25
12. Declaration of conformity (CDRH model only) 26
13. Disclaimers 27

1. Introduction

Cobolt 04-01 Series lasers are continuous-wave diode-pumped solid-state laser devices operating at fixed wavelengths as defined in the specifications in Section 4. The laser beam is collimated and emitted through the manual shutter of the laser head. The laser head contains elements for fine temperature control of the laser cavity as well as the pump diode. The laser also features an optical feed-back loop which ensures long-term power stability of the emitted laser beam. The system can be operated in constant current or constant power mode. Control signals and drive currents are supplied via an electrical interface.

The lasers have a compact hermetically sealed package and emit a high quality beam with stable characteristics over a wide range of operating conditions. The laser is designed and manufactured to ensure a high level of reliability.

Cobolt lasers are intended for stand-alone use in laboratory environment or for integration in analytical equipment used in e.g. flow cytometry, DNA sequencing, fluorescence microscopy, holography, interferometry and Raman spectroscopy.

2. Safety

2.1. General

All Cobolt 04-01 Series lasers are Class IIIB (CDRH), Class 3B (IEC) laser products that emit less than 500 mW of laser radiation within the visible and near-infrared spectrum. Residual emissions from the pump diode are contained within the laser head housing via filtering optics. The residual emission does not exceed Laser Class 1.

Eye and skin exposure to direct or reflected laser light is hazardous and may be extremely harmful. Always wear eye protection appropriate to the beam wavelength and intensity. The device must be handled by personnel with experience in laser operation, in a laboratory environment and with access to adequate laser safety equipment. The Laser Head clearly displays a yellow warning label that shows the location of the laser beam aperture. This label must be visible unless the laser beam is totally enclosed, see section 2.3 for more information on labeling.

The table below described the maximum irradiance in W/cm2 and appropriate level of eye protection in terms of optical density (OD) for each product line.

Product	Output power (mW)	Irradiance [W/cm2]*	Eye Protection Requirement**
Twist™ 457nm	50	19	> OD 4
Blues™ 473nm	50	19	> OD 4
Calypso™ 491nm	100	39	> OD 4
Dual Calypso™ 491nm+532nm	50+50 mW	39	> OD 4
Fandango™ 514.4nm	150	58	> OD 4
Samba™ 532nm	300	117	> OD 4
Jive™ 561nm	150	58	> OD 4
Mambo™ 594nm	100	39	> OD 4
Rumba™ 1064nm	400	64	> OD 3

* Irradiance (W/cm2) = 110% of Nominal Power (W) ÷ Beam Area at bottom tolerance (cm2)
** Eye protection (OD) = Log10(60825-1 Emission Limit : Class 1 (W) ÷ Max Power (W)) , rounded up to the next integer.

2.1.1. 2.1.1 Fiber pigtailed 04-03

Based on 60825-1 Laser Safety standard the accessible emission from any laser must be considered at a viewing distance of 100mm. At that distance the beam diameter of a divergent beam exiting from a fiber pigtailed laser will always be greater than the 'Beam Area at bottom tolerance (cm2)' of the collimated beam used in the calculations above, therefore the irradiance (W/cm^2) will also be lower.

CAUTION - use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

2.2. Safety Features

Interlock

The laser is equipped with a remote interlock that prevents current flowing through the diode when it is open. See section 4.4 for a detailed description of the interlock.

Mechanical shutter

The Laser Head is equipped with a mechanical shutter that blocks all laser emission. The open and closed positions of the shutter are indicated on the Laser Head.

Key switch

The CDRH model comes with a key switch on the controller that must be turned for the laser to operate. When the key is off, the diode is prevented from emitting. The key must be actively turned to the ON position each time the laser is powered on.

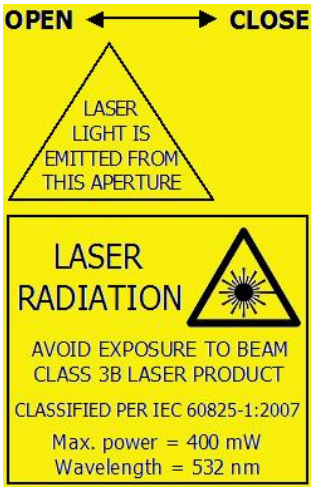
Information LEDs

The Controller incorporates information LEDs which display whether power is connected, the laser is on, or a fault has occurred. The “ON” LED is illuminated whenever the device is emitting or could emit light.

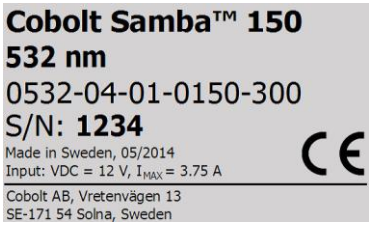
2.3. Warning labels and Identification

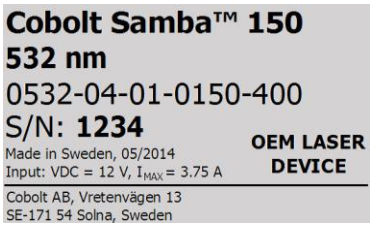
The upper face of the Laser Head contains a yellow label with laser safety warning and classification information, the wavelength and maximum average power of the unit. The laser safety label also shows the location of the laser beam from the aperture and indicates the open and closed positions of the manual shutter. This label must be visible unless the laser beam is totally enclosed. The Laser Head and Controller are provided with a manufacturer's identification label including a serial number which is unique for each laser system.

Placement of labels:

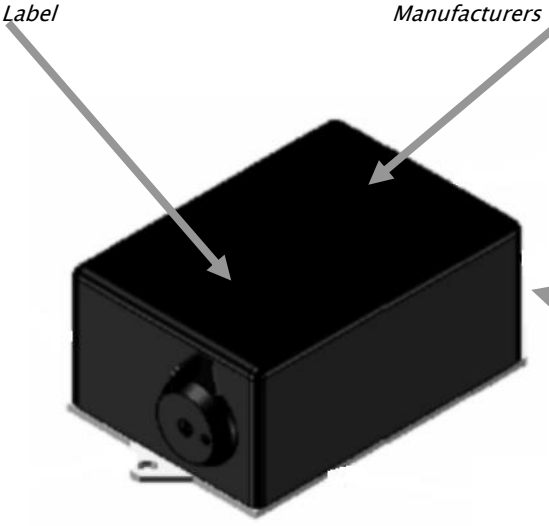


Hazard Symbol and Aperture Label

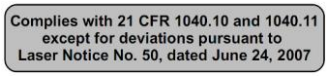




Manufacturers Certification label



CDRH models shipped to USA



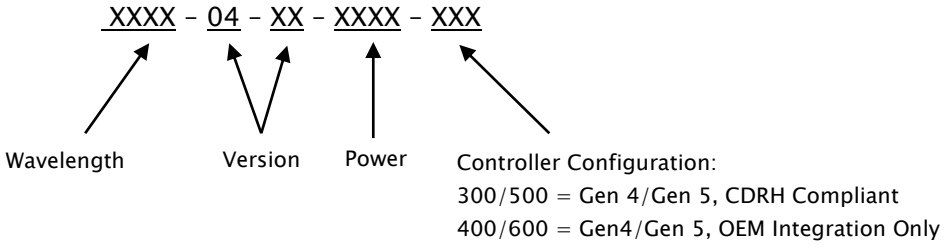
3. Laser System Description

The Cobolt 04-01 Series laser systems consist of four main parts: the Laser Head, the Controller, the Cable and the Power Supply. The Cable should always be used to connect the Laser Head with the Controller. Always install the laser system to a properly grounded power outlet. Cobolt lasers contain a laser diode which is sensitive to electrostatic discharge (ESD). The device must be handled in an ESD protected workstation.

Cobolt 04-01 laser system with standard Laser Head

3.1. Model Number

The model number is composed as follows for the Cobolt 04 series DPSS lasers:


XXXX - 04 - XX - XXXX - XXX
Wavelength
Version
Power
Controller Configuration:
300/500 = Gen 4/Gen 5, CDRH Compliant
400/600 = Gen4/Gen 5, OEM Integration Only

3.2. Laser Head

The Laser Head contains pump diode, laser cavity, beam shaping optics and thermoelectric coolers (TEC). The laser head contains an optical feed-back loop which measures the output power. The Laser Head gets electrical power and control signals from the Controller via a 26-pin HD Sub-D cable.

3.2.1. Versions

Free Beam Laser Head 04-01

The standard 04-01 Series laser Head. This model is available with all CDRH and OEM controller configurations.

Free Beam Laser Head 04-51

Cobolt lasers with version 04-51, are compact versions of the 05-01 series. This model is only available with configuration -500 and 600, Gen 5 controllers, both CDRH and OEM configurations. Currently only Cobolt Rumba™ 1064nm is available in version 04-51.

Fiber Pigtailed Laser Head 04-03

Cobolt 04-01 Series lasers are offered with the option permanently aligned fiber pigtail option. See section 8 : Fiber pigtailed Option: Cobolt 04-03 for details. See http://www.cobolt.se/coboltfiberpigtailedlasers.html for data sheet.

3.3. Controller

The Controller supplies driving current and control signals to the Laser Head. All Laser Heads are delivered with a generation 4 or generation 5 controller. The operation set points are specific to each Laser Head and have been fixed during manufacturing. Laser systems delivered Generation 4 Controller have the operation set points stored in the controller and must be used with the appropriate laser head. Systems delivered with Generation 5 controllers have the operation set points stored in the laser head so the controller can be interchanged or replaced.

The status of the laser operation is given via LED indicators:

POW	(green light)	Power is supplied.
ON	(orange light)	Laser light is on in constant current mode.
LOCK	(orange light)	Laser light is on and the output power has been locked to set point. The laser is operating according to specifications.
ERR	(red light)	An error has occurred. No laser light.

When power is supplied to the Controller, regardless of on/off state, the temperature control elements are operating to reach set point values. The Controller includes a remote interlock connector, pin 1-2 according to Section 4.4. To make use of the remote interlock as a safety switch, remove the jumper and connect to an external switch.

3.3.1. Controller Configuration

Cobolt 04 Series lasers are available with several standard controller configurations. Table below can be used to choose the model number for the desired controller configuration. The operation of the laser can be controlled and monitored via the data port that supports RS-232 commands and analog signals. See Section 6.3 for further details. RS-232 controllers may also be delivered with a RS-232 to USB adaptor.

	Controller	Gen 4	Gen 5
	Data Connection	RS-232	RS -232
Model	OEM	-400	-600
	CDRH	-300	-500

CDRH Controller

A key is supplied to be used to turn on the laser. The laser will be running according to specifications in <2 min. The status of operation is monitored via LED signals. Setting the turn key to its OFF-position puts the laser in stand-by mode.

OEM Controller

The Controller is factory set so that no key is needed to turn the laser on. Connecting 11-28 VDC power supply to the Controller initiates an automatic start-up sequence. The laser will be running according to specifications in <2 min.

3.4. Cable

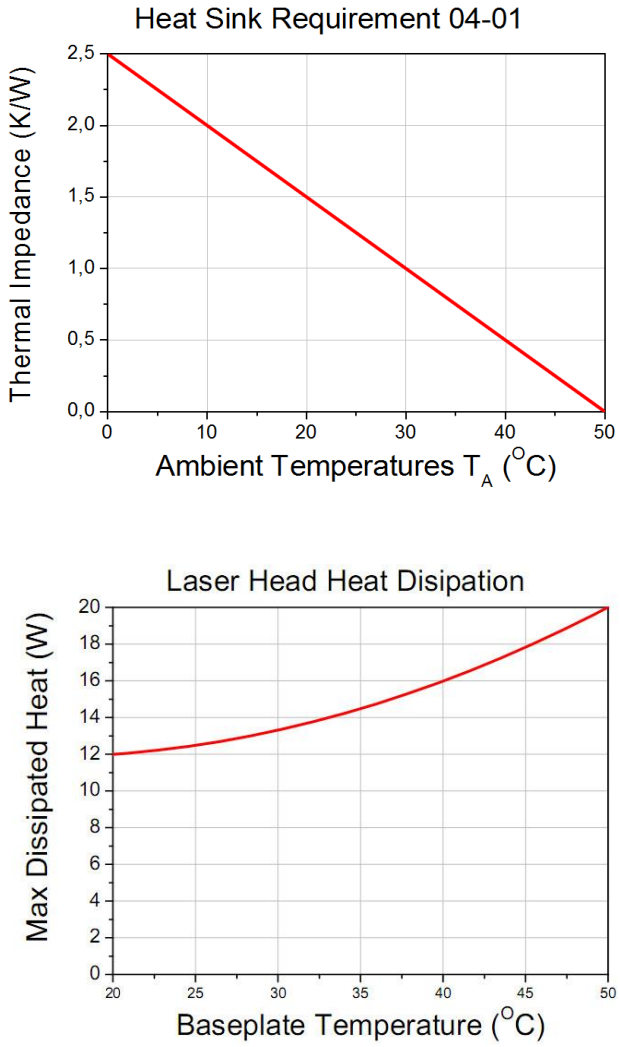
The Cable connects the Laser Head to the Controller. The standard Cable length is 1 m and minimum bending radius 2 cm. When connected care should be taken not to bend or break any of the 26 pins.

3.5. Power supply requirements

An appropriate Power Supply Unit (PSU) is supplied by Cobolt with the laser and must be plugged into a properly grounded standard power outlet. The output from this PSU is 12 VDC/3.75 A. The power supply accepts 90 – 264 VAC and 47-663 Hz. Ripple and noise 1% peak-peak max, 20 MHz bandwidth. The accepted voltage range is 11 V – 28 VDC.

3.6. Thermal Management

To ensure operation within given specifications and for the warranty to be valid, the Laser Head must be attached to a heat sink providing a thermal resistance of <0.5 K/W. This value is the difference between the maximum allowed Laser Head base plate temperature (50°C) and the maximum specified ambient temperature at the air-heatsink interface (40°C), divided by the maximum power dissipated from the laser (~20 W for the highest power models at high ambient temperatures). The mounting surface should be flat within ±0.05 mm over mounting surface. It is recommended to use a thermal heat compound between the Laser Head and the heat sink to provide good thermal contact. For assistance in thermal management and system integration, please contact Cobolt's technical support.



Heat Sink Requirements and typical maximum heat dissipation for Cobolt 04-01 Series

4. System Description

4.1. Specifications

4.1.1. Optical

	Centre wavelength (nm)[1]	Output power (mW) [2]
Twist™	457.0 ± 0.3	25 and 50
Blues™	473.0 ± 0.3	25 and 50
Calypso™	491.5 ± 0.3	25, 50, 75, 100
Dual Calypso™	491.5±0.3 + 532.1 ± 0.3	20+20, 50+50
Fandango™	514.4 ± 0.3	25, 50, 100, 150
Samba™	532.1 ± 0.3	25, 50, 100, 150, 300
Jive™	561.2 ± 0.3	25, 50, 75, 100, 150
Mambo™	593.6 ± 0.3	25, 50, 100
Rumba™	1064.2 ± 0.6	400

Product Wavelength	**457**	**473**	**491**	**491+532**	**514**	**532**	**561**	**594**	**1064**
Beam diameter at Aperture (µm, $1/e^2$)	700 ± 50								1000 ± 50
Beam divergence (mrad, full angle, $1/e^2$)	1.2							1.3	1.6
Noise 20 Hz – 20 MHz (pk-pk)	<2%		<3%	<5%	<2%			<3%	<2 %
Noise 20 Hz – 20 MHz (rms)	<0.25%		<0.3%	<0.5%	<0.25%			<0.3%	<0.25%
Long-term power stability (8 hours)	<2%		<3%	<5%	<2%			<3%	<2%
Spatial mode	TEM_{00}, M^2 <1.1								< 1.2
Spectral linewidth	<1 MHz								
Wavelength stability (after warm-up)	2 pm over ± 2 °C and 8 hrs								
Beam symmetry at aperture	>0.95 : 1								
Beam pointing stability (after warm-up)	<10 µrad/°C (over 10-40°C)								
Coherence length	>100 m								
Beam waist location (from exit window)	± 20 cm								
Beam angle accuracy[3]	<5 mrad								
Beam position accuracy[3]	<0.25 mm								
Polarization ratio (linear, vertical)	>100:1								
Residual IR emission	<0.1 mW								

1. The wavelength is fixed with this accuracy, while drift is defined as Wavelength stability. The wavelength is specified in air.
2. The output power can be adjusted from 10-110% of nominal power using control commands, see Section 6.3. Specifications are guaranteed at 100% of nominal power. Recommended power range is 70-100%. Power accuracy 5%.
3. Relative to beam position reference pins, see Laser Head drawing under Section 4.2. Dual Calypso beam collinearity <250 µrad.

4.1.2. Operational and environmental requirements

Power supply	12 VDC, 3.75 A (11-28 VDC accepted)
Power consumption, total system (Laser Head + Controller)	<25 W (typical ~15 W) < 35 W (typical ~25 W):Calypso 100 mW, Samba 300 mW, Mambo 100mW, Rumba 400 mW
Maximum heat dissipation of Laser Head	<15 W (typical ~10 W) < 20 W (typical ~15 W):Calypso 100 mW, Samba 300 mW, Mambo 100mW, Rumba 400 mW
Maximum Laser Head baseplate temperature	50°C
Warm-up time, from OFF	<2 min
Ambient temperature, operation	10-40°C
Ambient temperature, storage	0-60°C
Humidity	0-90% RH non-condensing
Ambient Air pressure	950-1050 mbar
Shock tolerance, operational	60 g (8 ms impact)
Heat sink thermal resistance, Laser Head	<0.5 K/W

4.1.3. Electrical interfaces

Interfaces	Connector	Function
Input power	Kycon KPJX-45, 4-pin	Power supply to Controller
Laser Head to Controller	HD-sub 26-pin, male	Connection to Laser Head
Controller to Laser Head	HD-sub 26-pin, female	Connection to Controller
Data port	USB-type mini B	Control and monitoring via control commands
Remote interlock & Analog signals	Molex 90130-3206	Analog input 5 - 12 V => laser on Analog input <2.7 V => laser off
Warm-up time		2 min

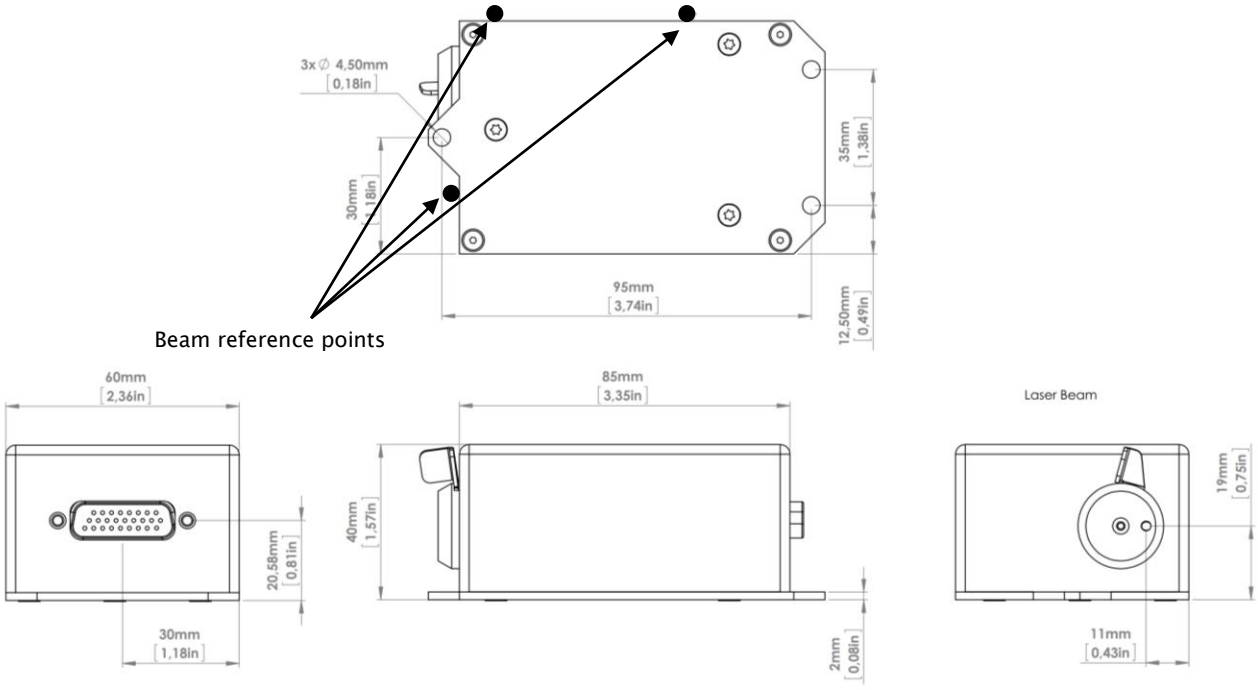
4.1.4. Mechanical Interfaces

Dimensions:	
Laser Head	103x60x40 mm (4.1x2.4x1.6 inches)
Controller	190x72x28 mm (7.6x2.9x1.1 inches)
PSU	130x55x30 mm (5.2x2.2x1.2 inches)
Fixation holes, Laser Head	4.5mm hole (fitting M4 or M3), see outline in section 4.2.
Fixation holes, Controller	6.4x8mm hole (fitting M6), see outline in section 4.2.
Cable (Laser Head – Controller)	1 m length, >2 cm bending radius

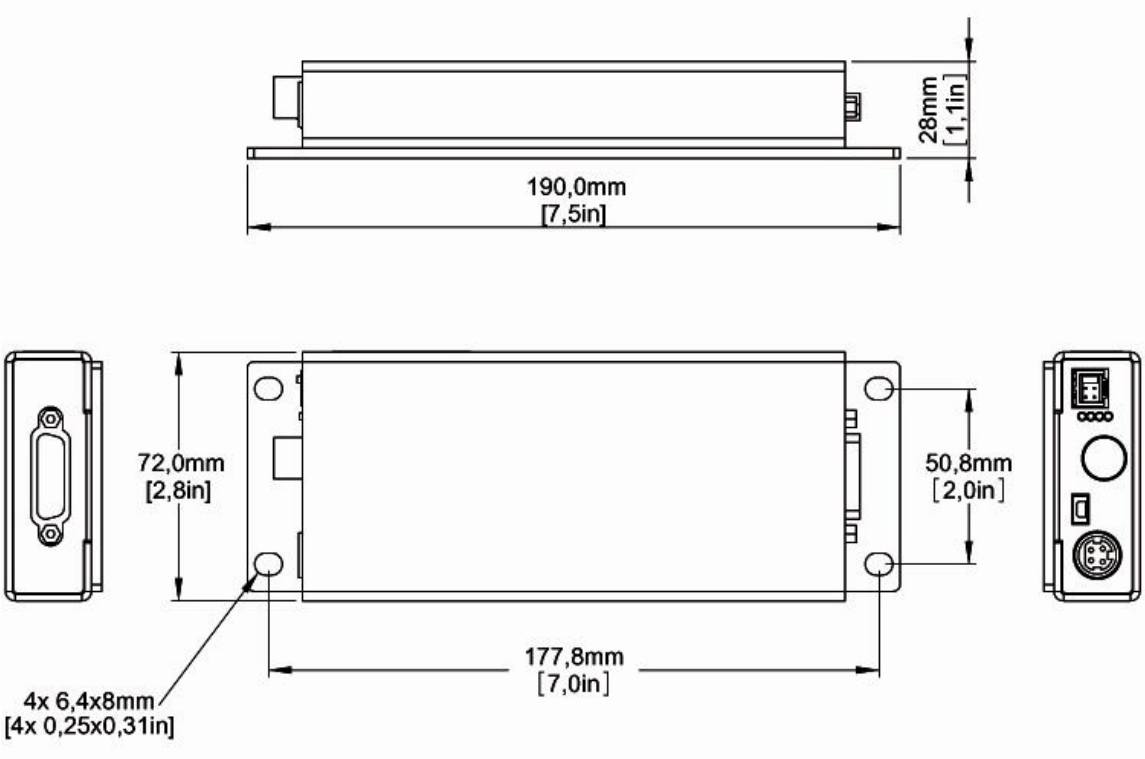
The information presented here is believed to be accurate and is subject to change without notice.
The specifications contained herein cannot be guaranteed outside of normal operational conditions.

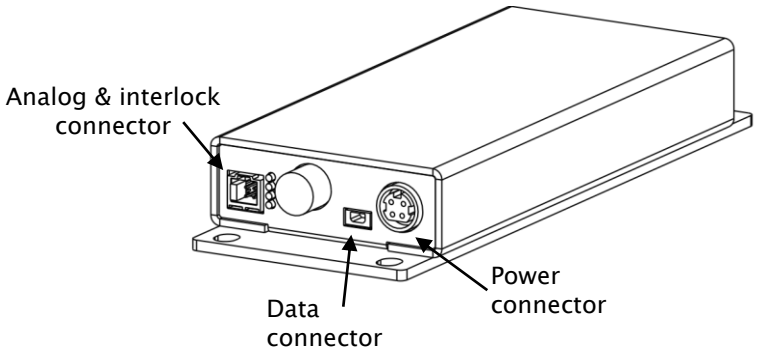
4.2. Mechanical outlines

The mechanical outline below is the 04-01 and 04-51 laser heads. Mechanical outlines of 04-03 laser heads can be found in section 8.



Laser Head mechanical outline model 04-01 and 04-51Standard Laser Head (dimensions in mm and inch).





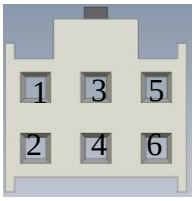
Controller mechanical outline. Dimensions in mm [inches].

4.3. Connector drawings & pin assignment

4.3.1. Analog connector & interlock connector

Manufacturer Molex 90130-3206, mates with 90142-0006.

Pin	Function
1.	Interlock (connect to pin 2 for enable)
2.	GND
3.	Analog on/off (Direct on/off control)
4.	TST (Internal Cobolt use only)
5.	LED “Laser on” (5V)
6.	LED “Error” (5V)

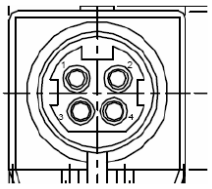


Warning: shortening pins 2 and 4, when the controller is powered up, will erase the controller memory.

4.3.2. Power connector

Kycon KPJX-4S, mates with Kycon KPPX-4P. Grounded shield.

Pin	Function
1.	0 V
2.	+11-28 VDC
3.	0 V
4.	+11-28 VDC

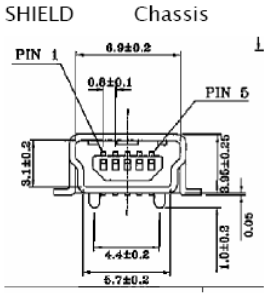


Front view of controller

4.3.3. Data connector

Connector USB-type, manufacturer Hsuan Mao C8320-05BFDSB0, mates with connector mini-B.

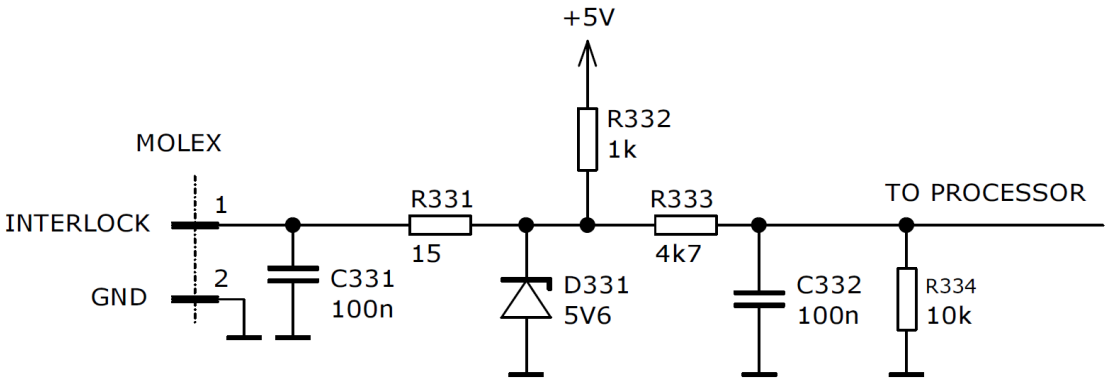
Pin	Function
1.	+5 V (in series with internal 10 Ohm resistor)
2.	RS-232_TX
3.	RS-232_RX
4.	Not connected
5.	0 V (GND)



4.4. Interlock

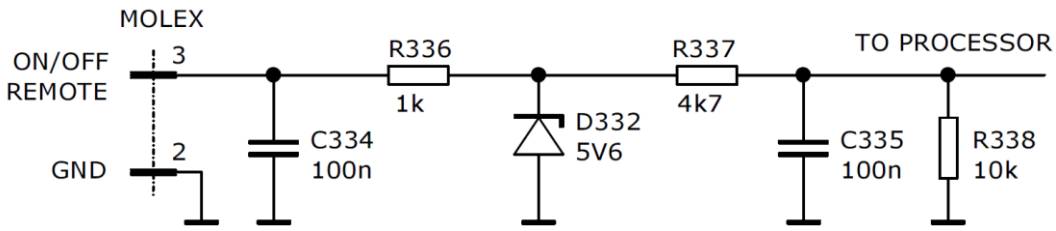
The interlock is located at pin 1 and 2 of the molex connector on the back side of the laser head. The connector can be short-circuited with an interlock jumper (included at delivery) for operation of the laser. To use the interlock with an external switch, connect a pin 1 and 2 on a Molex plug. After the interlock has been opened the laser will need to be reset by disconnecting from and then reconnecting to the power supply in order to start again. Alternatively, it can be re-started using a special sequence of RS-232 commands, see Section 6.3 for further details. The signal level is between 0V and +5V with a pull up resistor (R225/R224), and the current required to ground the interlock is 5 mA. The time delay in the hardware is <1ms, but after filtering by the firmware the reaction time is extended to < 20ms. A diagram of the interlock electronics is shown below.

Warning: connecting pins 2 and 4 by mistake, when the controller is powered up, will erase the controller memory.



4.5. Direct On/Off Control

The Direct On/Off Control feature enables turning the laser ON/OFF using a 5-12 VDC signal. After having configured the Controller for Direct Control operation (factory set or by executing @cobasdr 1), the laser can only start-up when 5-12V VDC (max 12.5 VDC) is applied to pin 3 on the analog connector with 0 VDC on pin 2 as reference. Shifting the signal to 0 VDC on pin 3 will turn the laser off and put the laser in stand-by mode (status LED:s is POW and not flashing). This input only controls the on/off state of the laser and cannot be used to modulate the power output. A diagram of the direct control electronics is shown below.



5. Operation instructions

As standard, all lasers are delivered with the Controller set in Auto-start mode. As soon as power is supplied to the Controller the temperature control elements are operating to reach set-point values and the laser emission will start, unless the keyswitch is enabled (CDRH model).

5.1. Installation start-up operation

1. Mount the Laser Head on a suitable heat sink (see Section 3.6).
2. Ensure that the interlock jumper is connected.
3. Connect the Laser Head to the Controller with the Cable and fasten screws at both ends.
4. Connect the 12 VDC power supply to the mains outlet and then to the Controller.
5. The laser now goes through the following auto-start sequence:
   - Temperature stabilisation (1-2 min). Status LEDs: POW flashing, then POW goes on.
   - Turn key switch to start the laser. Status LEDs: ON goes on (CDRH model only)
   - The laser starts (light is emitted) in a constant warm-up current constant for 60 sec. Status LEDs: ON goes on.
   - The laser locks to pre-set output power (<2 min) and operates according to specifications. Status LEDs: LOCK goes on.

! Note: If the power does not match the power as stated on the test sheet see Section 11 : Service for more information.

6. Switching the laser ON/OFF (to/from stand-by mode) via control commands or Direct Control is described under Section 4.5.

5.2. Closedown operation

1. Turn the key switch to OFF first (CDRH models only).
2. Disconnect PSU from mains outlet.
3. Disconnect Controller from PSU.

6. Operation via data port

6.1. Baud rates and serial port settings

To communicate with the laser, a communication cable is supplied. Each Controller is shipped from the factory with a fixed baud rate (115200). The other serial port parameters are: 8 data bits, 1 stop bit and no parity. Hardware flow control is not supported. Each command to the Controller must be terminated by a carriage return. All commands are case-sensitive. Leading and trailing white space is ignored, but command arguments must be delimited by a single space character (ASCII 32).

6.2. Handshaking

Under no circumstances does the Controller initiate communication; it only transmits characters in response to a message. Every message to the Controller generates a response, either a numerical value or the acknowledgment string “OK”. In the event that the Controller receives a message that it cannot interpret, it responds: “Syntax error: ” followed by the complete command string (minus the termination character) that caused the error.
Every Controller response is terminated by a carriage return (ASCII 13) and a full stop is used with floating numbers.

6.3. Control commands

The laser is delivered with the Controller set in Auto-start mode (see section 5.1 for Auto-start sequence description). For system integration the Auto-start sequence can be disabled and the following commands can be used to control the laser (NOTE some commands require Auto-start to be disabled but others will work when Auto-start is active). The controller is factory set for RS-232 communication. As long as power is supplied to the Controller the temperature control elements are always operating to reach set-point values and the laser will be idle waiting for the next command. All arguments are in lower case and separated by a space (ASCII 32).

Command	Function	Argument	Returned value
ilk?	Get interlock state		0 = OK, 1 = interlock open
@cob1	Laser ON after interlock Forces the laser into Autostart without checking if autostart is enabled (OEM models).		
@cobas	Enable/disable autostart See sect 5.1 for description (to be used on OEM models only, disabling autostart means the laser no longer goes through its warm up routine).	0 = disable, 1 = enable	
@cobas?	Get autostart enable state		0 = disabled, 1 = enabled
l?	Get laser ON/OFF state		0 = OFF, 1 = ON
l1	Laser ON Requires autostart disabled. Use this		

	command for manual ON (OEM models).		
l0	Laser OFF Use this command for manual OFF (OEM models).		
p?	Get set output power		Float (W)
p	Set output power	Float (W) (e.g. p 0.050 for 50 mW)	
pa?	Read output power		Float (W)
i?	Get drive current		Float (A)
slc	Set drive current	Float (A)	
leds?	Status of 4 LEDs		Int [0:15] Bit 0 = “POWER ON” Bit 1 = “LASER ON” Bit 2 = “LASER LOCK” Bit 3 = “ERROR” 1 = LED on 0 = LED off
f?	Get operating fault		0 = no fault 1 = temperature error 3 = open interlock 4 = constant power fault
cf	Clear fault		
@cobasdr	Enable/disable direct control See sect 8.4 for description (OEM models).	0 = disable, 1 = enable	
@cobasdr?	Get direct control enable state		0 = disabled 1 = enabled
sn?	Get serial number		32-bit unsigned integer
hrs?	Get system operating hours		Float
@cobasky?	Get key switch state		0 = disabled, 1 = enabled
@cobasky	Enable/disable key switch With the key switch disabled the laser is not CDRH compliant and the laser safety standard no longer applies.	0 = disable, 1 = enable	

For re-starting the laser with commands after having opened the remote interlock switch, execute “cf” for clear fault followed by “@cob1” to restart the laser. This command forces the laser into Auto-start enabled so Auto-start must be disabled if this is the required set up. On CDRH models the key switch is the only way to re-start. The output power can be adjusted from 10-110% of nominal power using the “p” command. Specifications are guaranteed at 100% of nominal power. Recommended power range is 70-100%.

7. Cobolt Monitor software

The Cobolt Monitor software provides a graphical way to monitor the laser performance and to change power, operation mode and other settings. The software can connect to the laser either via RS-232 port or via USB, depending on the type of controller.

The latest version of the Cobolt Monitor is available for download at http://www.cobolt.se/software.html.

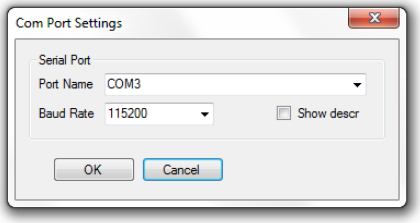
7.1. Installation

Microsoft .NET is required to run the Cobolt Monitor software, and this will be installed automatically if you do not already have the correct version. Follow the following steps to install the software:

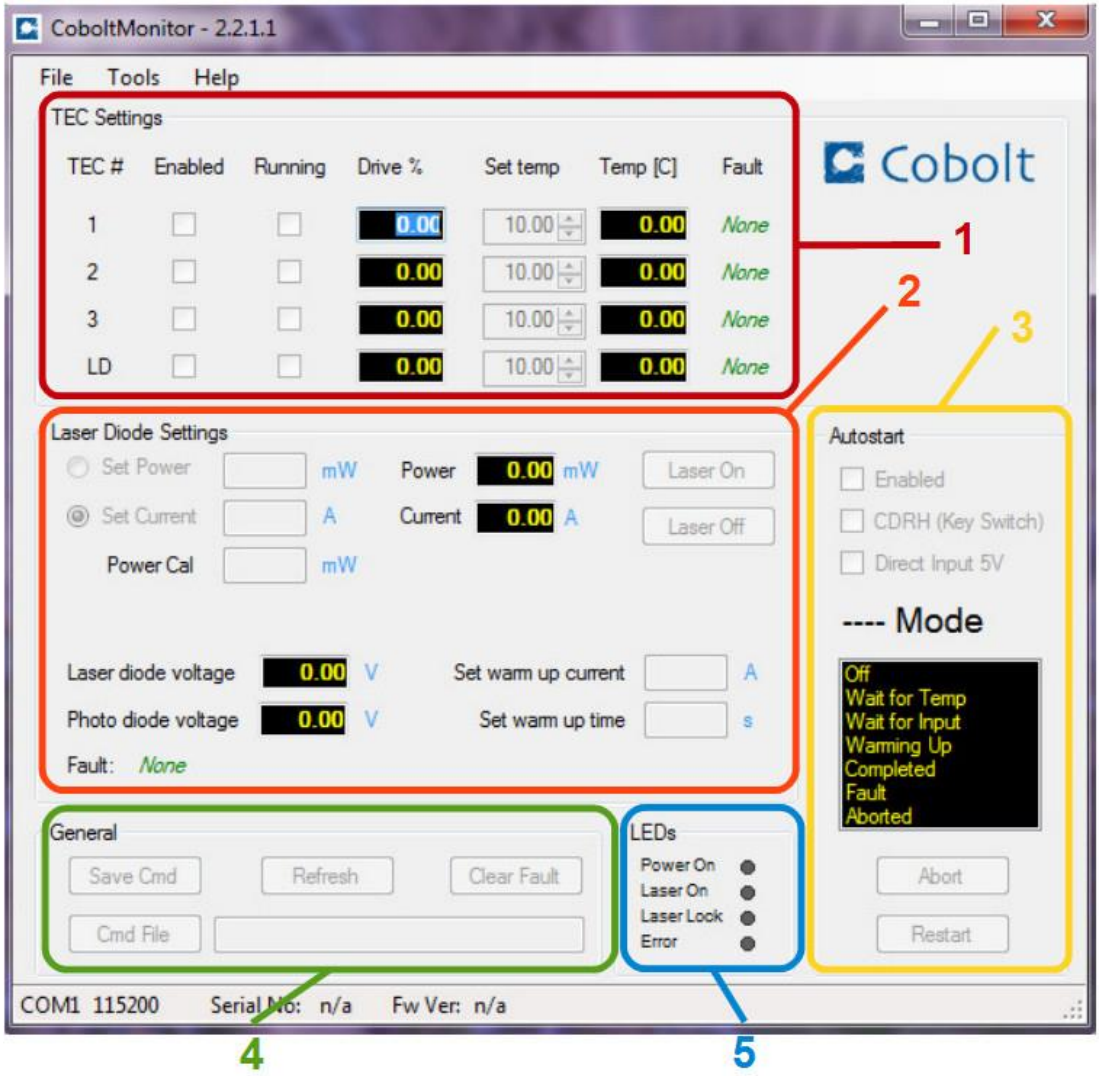
1. Extract the archive and run the **setup** file.
2. **Accept** the Microsoft .NET framework EULA.
3. Setup will now connect to the internet and download Microsoft .NET if it is required.
4. After a few security screens, setup will install .NET and Cobolt Monitor. A shortcut to software will be placed on the desktop and the program will run.

7.2. Software instructions

With the laser connected and powered, select “Options” from the “Tools” menu. The “Port name” drop-down box shows a list of available COM ports. Select the port which the laser is connected to and click OK. If the laser is connected via USB, it usually has the highest COM port number. See section 6.1 for correct port settings. For monitoring multiple lasers use multiple Cobolt Monitor windows with the correct port assignment.



To connect to the laser, choose “Connect” from the “File” menu. The window should now show the correct laser status along with various readings such as the laser power and current. The five different sections of the user interface are described below.



1. The **TEC Settings** section displays the internal temperature control of the Laser Head and the fault status for the laser's internal thermoelectric coolers (TEC). Depending on model the laser has two to four TEC active.

2. The **Laser Diode Settings** section displays the set laser power. The user can switch between constant power mode and constant current mode. Likewise, there are boxes to set the constant power level and constant current level. The output power (as monitored measured on an internal photodiode) and the current through the laser pump diode are both displayed.

3. The **Autostart** section displays whether the laser is in LAB or OEM mode and displays the current laser operational status. 5V direct input is set here, see section 4.5. There are also buttons to abort the autostart sequence or restart the laser after a fault.

4. Under **General** there is a "Clear Fault" button. This can be used to restart the laser after the interlock has been removed and re-inserted.

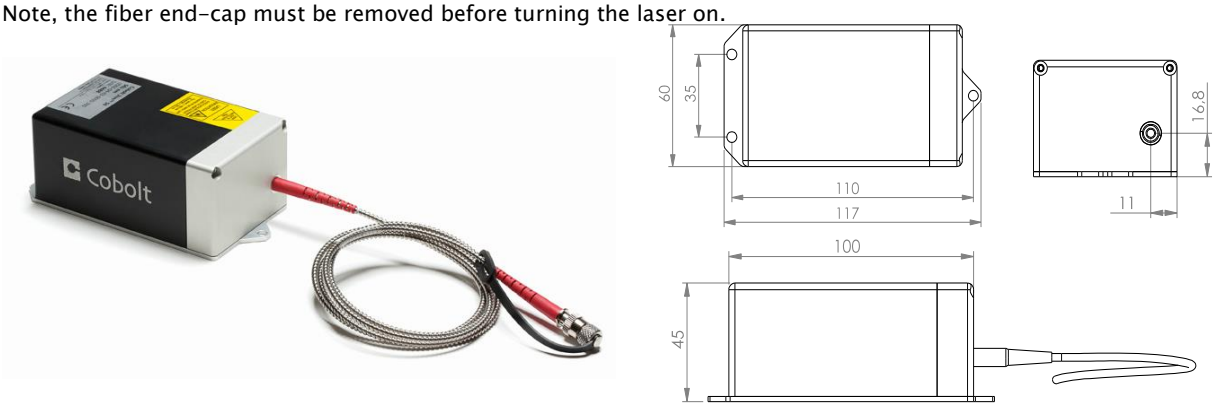
5. The **LEDs** section displays the LEDs that are currently illuminated on the Control Box, see section 3.3. These are displayed even if the laser is in OEM mode.

8. Fiber pigtailed Option: Cobolt 04-03

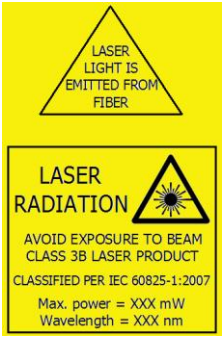
The Cobolt 04-01 Series of compact high performance SLM DPSS lasers can be supplied with an ultra-compact and robust fiber delivery option; Cobolt 04-03. The fiber is permanently aligned and fixed inside the hermetically sealed laser sub-package, using Cobolt HTCure Technology, ensuring stable optical output and high polarisation extinction ratio (PER>100:1) over a large temperature range, as well as very high level of insensitivity to transport conditions. The standard (CDRH compliant) 04-03 configuration is 1 m SM/PM fiber with 3 mm jacketing and FC/APC output connector (non-collimated), the type of fiber, connector and lengths can be customized for OEM integration. The coupling efficiency (into SM/PM fiber) is typically >80%, but output power is specified as out of the fiber. Please refer to the Cobolt website (http://www.cobolt.se/Filer/dokument/Datasheets/Data sheet Cobolt Fiber pigtailed option WEB--.pdf) for updated information on available output power models from the Cobolt 04-03 lasers. Fiber coupling is not available for version 04-51 laser systems.

It is important to always make sure the fiber end-face is clean before turning the laser on and before connecting the fiber connector in physical contact with another connector. Failure to do so may lead to irreparable damage of the fiber end-face. Do not clean the fiber when the laser is on. We recommend using appropriate equipment for fiber cleaning and inspection.

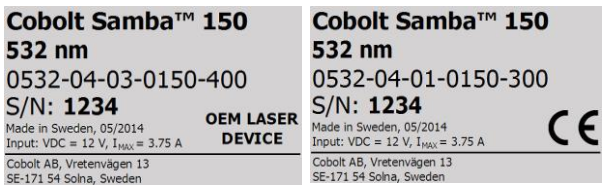
All safety instructions in section **Fel! Hittar inte referenskälla.** of this manual also apply to fiber pigtailed lasers. The fiber is equipped with a removable end cap. The fiber end cap serves as the mechanical shutter of the laser system. Note, the fiber end-cap must be removed before turning the laser on.



Cobolt 04-03 fiber-pigtailed option


LASER LIGHT IS EMITTED FROM FIBER
LASER RADIATION
AVOID EXPOSURE TO BEAM
CLASS 3B LASER PRODUCT
CLASSIFIED PER IEC 60825-1:2007
Max. power = XXX mW
Wavelength = XXX nm

Example Hazard Symbol and Aperture Label



Manufacturer's identification labels:

(left) OEM model, (right) CDRH model,

9. Troubleshooting

In the unlikely case of a problem occurring, use the table below to help identify the error. Some faults can be fixed remotely. Back reflections into the cavity can cause instability of operation. Isolators are available as an option. In case of a sudden voltage drop the laser will turn itself off and restart. If it is in CDRH configuration it will require that the key is turned on again. Call Cobolt support or your representative to identify corrective action.

LEDs	Status		Explanation	Action
	off	flashing		
POW	x		Mains power off	Check connections
POW		x	Temperatures not stabilised	Check if heatsink is sufficient
LOCK		x	Laser can not lock in constant power, current limit has been reached	Check for back reflections. Contact the factory.
ERROR		on	Error in laser parameters	If lights at start-up check cable connections, if lights >5s after start-up contact the factory.

10. Warranty and maintenance

Cobolt provides a warranty of 24 months after delivery, with unlimited number of operation hours on all Twist™, Blues™, Calypso™, Dual Calypso™, Fandango™, Samba™, Jive™ and Mambo™ (04-01) 1aser systems. Cobolt provides a warranty of 12 months after delivery, with unlimited number of operation hours on Rumba™ 04-51 laser systems. The warranty on the fiber pigtailed (04-03) option is 12 months on faulty workmanship (24 months on the laser itself).

The laser systems are designed for modular replacement or repair in the event that the Laser Head or Controller malfunctions. Warranty is invalid if the laser system is operated outside of the specific limits and conditions as outlined in this document.

The Cobolt lasers are contained in sealed enclosures and should not be opened for any reason. Disassembly of any part of the system (including the cable) means the system no longer complies with the EMC standards will void the warranty. All laser parameters are set at the factory, and there are no adjustments required. Maintenance is limited to wiping dirt off the enclosures and cleaning the aperture. Clean the aperture with a standard photographers' lens airbrush.

11. Service

Due to accuracy tolerances, calibration differences and allowed power drift there may be discrepancies between the Cobolt measurement of the optical output power and the customer measurement equipment. If the output power deviates from the reported value please contact your local Cobolt representative for an online re-calibration. If the laser does not function, do not attempt to open any of the units, or the warranty will be voided. Call or e-mail your local Cobolt representative for consultancy and to request an RMA number (see back cover for contact information). If an RMA number us issued and the laser needs to be shipped back to Cobolt or your local representative, please pack the complete system for shipment using the original package or equivalent. Ensure the unit is free from thermal paste before packing. The warranty covers repair or replacing the unit at the option of Cobolt.

12. Declaration of conformity (CDRH model only)

The Cobolt CDRH model lasers (-300/-500) are designed and manufactured to comply with EC Low Voltage Directive and EC EMC Directive in their standard configuration of Laser Head, Controller, standard 1m cable and supplied with a Cobolt power supply unit. All equipment must be mounted on a common ground plane, such as an optical table. The equipment might not conform to the EC directives if any part of the supplied equipment is replaced with a part not supplied by Cobolt or if the equipment is not properly grounded. Disabling the key-switch nullifies the CE marking as this violates the laser safety standard.

CE

The following harmonized standards are in use for configuration -300

Electrical Safety:	EN 60950-1, IEC-60950-1, UL 60 950-1
Laser Safety/Class:	IEC-60825-1 , CDRH 21 CFR 1040.10 and 1040.11
EMC:	IEC 61326-1 EN55011 class A EN61000-4-X, where X=2,3,4,5,6 and 11 FCC Part 15, subpart B, class A

The following harmonized standards are in use for configuration -500

Electrical Safety:	EN 61010-1, IEC-61010-1, UL 61010-1
Laser Safety/Class:	IEC-60825-1 , CDRH 21 CFR 1040.10 and 1040.11
EMC:	IEC 61326-1 EN55011 class A EN61000-4-X, where X=2,3,4,5,6 and 11 FCC Part 15, subpart B, class A

In addition, Cobolt laser products pass ETC 900 019-2-2 Transport and Vibration Standards including IEC 60068-2-64, IEC 60068-2-29, IEC 60068-2-32, and Shock and Vibration IEC 60068-2-27.

All Cobolt 04 series lasers are RoHS compliant as defined by the EU Directive 2011/65/EU.

13. Disclaimers

Cobolt will assume no responsibility for damage incurred by faulty customer equipment, such as measurement equipment, cables etc, used in conjunction with Cobolt lasers.

Cobolt makes no warranty of any kind with regard to the information contained in this guide, included but not limited to, implied warranties of merchantability and suitability for a particular purpose. Cobolt shall not be liable for errors contained herein nor for incidental or consequential damages from the furnishing of this information.

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